

*****Section 1 - IDENTIFICATION*******Material Name:** OBJET RGD515**Chemical Family**

acrylic compounds

Recommended Use

This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited.

Restrictions on Use

None known.

Manufacturer Information

Objet, Inc.

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*****Section 2 - HAZARDS IDENTIFICATION*******Classification in accordance with 29 CFR 1910.1200**

Acute Toxicity (Oral), Category 4

Skin Corrosion / Irritation, Category 2

Eye Damage / Irritation, Category 1

Skin sensitizer, Category 1

Specific Target Organ Toxicity - Single Exposure, Category 3 (respiratory system)

Specific Target Organ Toxicity - Repeated Exposure, Category 2

Hazardous to the Aquatic Environment - Chronic Hazard, Category 2

GHS LABEL ELEMENTS**Symbol(s)**

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Material Name OBJET RGD515

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In Compliance with Regulation
29 CFR 1910.1200

Signal Word

DANGER

Hazard Statement(s)

Harmful if swallowed
Causes skin irritation
Causes serious eye damage
May cause an allergic skin reaction
May cause respiratory irritation
May cause damage to organs through prolonged or repeated exposure
Toxic to aquatic life with long lasting effects

Precautionary Statement(s)

Prevention

Do not breathe vapor or mist. Wear protective gloves/clothing and eye/face protection. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink, or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment.

Response

Get medical advice/attention if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. Collect spillage.

Storage

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Dispose in accordance with all applicable regulations.

Hazard(s) Not Otherwise Classified

None known.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

| CAS | Component | Percent |
|------------|---|---------|
| 5888-33-5 | exo-1,7,7 - trimethylbicyclo (2.2.1) hept - 2 - yl acrylate | <40 |
| -- | Acrylic monomer | <30 |
| -- | Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, 2-propenoate | <15 |
| -- | Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)- | <2 |
| 52408-84-1 | Acrylic acid ester | <0.3 |

Additional Information

Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited. The liquid within the cartridges is considered hazardous, and the SDS has been prepared in case of exposure to the liquid.

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Section 4 - FIRST AID MEASURES

Description of Necessary Measures

Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin

IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before re-use.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

Ingestion

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.

Most Important Symptoms/Effects

Acute

respiratory tract irritation, eye damage, skin irritation, allergic skin reaction

Delayed

allergic reactions

Indication of Immediate Medical Attention and Special Treatment

If adverse effects occur, treat symptomatically and supportively.

Section 5 - FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing agents appropriate for surrounding fire. Class B fires: Use carbon dioxide (CO2), regular dry chemical (sodium bicarbonate), regular form (Aqueous Film Forming Foam-AFFF), or water spray to cool containers.

Unsuitable Extinguishing Media

None known.

Specific Hazards Arising from the Chemical

Slight fire hazard.

Hazardous Combustion Products

Combustion: oxides of carbon

Fire Fighting Measures

Move container from fire area if it can be done without risk. Cool containers with water spray until well after the fire is out. Keep unnecessary people away, isolate hazard area and deny entry. Keep out of water supplies and sewers. Avoid inhalation of material or combustion by-products.

Special Protective Equipment and Precautions for Firefighters

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure. Avoid inhalation of material or combustion by-products.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8.

Methods and Materials for Containment and Cleaning Up

Collect spilled material with an inert absorbent such as sand or vermiculite. Place in properly labeled closed container. Flush area with water to remove trace residue. Avoid release to the environment.

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Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Do not breathe vapor or mist. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Contaminated work clothing should not be allowed out of the workplace. Wash thoroughly after handling. Do not eat, drink, or smoke when using this product. Avoid release to the environment.

Conditions for Safe Storage, including any Incompatibilities

Store in accordance with all current regulations and standards. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store between 15 °C and 25 °C. Shipment temperature (up to 5 weeks) is -20 °C to 50 °C. Store in a combustible storage area away from heat and open flame. Store in a cool, dry place. Avoid direct sunlight. Keep in the dark. Keep separated from incompatible substances.

Incompatibilities Not applicable under normal conditions of use and storage.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

ACGIH, NIOSH, EU, OSHA (US) and Mexico have not developed exposure limits for any of this product's components.

Component Analysis

There are no biological limit values for any of this product's components.

Appropriate Engineering Controls

Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits.

Individual Protection Measures, such as Personal Protective Equipment

Eyes/Face Protection

Eye protection not required under normal conditions. Chemical goggles or safety glasses with side shields should be worn when handling a damaged cartridge.

Skin Protection

Protective clothing is not required under normal conditions. Wear neoprene or nitrile impervious gloves when handling damaged cartridge. Wash contaminated clothing before reuse.

Glove Recommendations

Wear neoprene or nitrile impervious gloves when handling damaged cartridge.

Respiratory Protection

Respiratory protection is not generally needed when using this product.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

| | | | |
|--------------------------|---------------------|--------------------------------------|---|
| Physical State: | Liquid | Appearance: | Ink cartridge containing white liquid ink |
| Color: | white | Physical Form: | liquid |
| Odor: | characteristic odor | Odor Threshold: | Not available |
| pH: | Not applicable | Melting Point: | Not available |
| Boiling Point: | Not available | Decomposition: | Not available |
| Flash Point: | >100 °C | Evaporation Rate: | Not available |
| LEL: | Not available | UEL: | Not available |
| Vapor Pressure: | Not available | Vapor Density (air = 1): | Not available |
| Density: | Not available | Specific Gravity (water = 1): | Not available |
| Water Solubility: | Not available | Coeff. Water/Oil Dist: | Not available |
| Auto Ignition: | Not available | Viscosity: | Not available |
| Volatility: | Not available | | |

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Section 10 - STABILITY AND REACTIVITY

Reactivity

No reactivity hazard is expected.

Chemical Stability

Store between 15 °C and 25 °C. Uncured ink will polymerize on exposure to light or heat rendering the product unusable. However, this reaction is not considered hazardous.

Possibility of Hazardous Reactions

Uncured ink will polymerize on exposure to light.

Conditions to Avoid

Avoid exposure to heat or light.

Incompatible Materials

Not applicable under normal conditions of use and storage.

Hazardous Decomposition

Combustion: oxides of carbon

Section 11 - TOXICOLOGICAL INFORMATION

Acute and Chronic Toxicity

No hazard is expected from the normal use of this product. While unlikely, uncured ink may leak from damaged ink cartridges and cause skin and eye irritation. Contact with skin may cause tingling sensation or skin irritation. Contact with eyes may cause irritation, inflammation, or eye damage.

Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and no selected endpoints have been identified.

Information on Likely Routes of Exposure

Inhalation

May cause respiratory irritation

Ingestion

No hazard is expected from the normal use of this product.

Skin Contact

May cause irritation. May cause an allergic skin reaction.

Eye Contact

May cause irritation.

Immediate Effects

respiratory tract irritation, eye damage, skin irritation, allergic skin reaction

Delayed Effects

allergic reactions

Medical Conditions Aggravated by Exposure

None known.

Irritation/Corrosivity Data

Contact with uncured ink may cause eye damage and skin irritation. Inhalation may cause respiratory tract irritation.

Respiratory Sensitization

No data available for the mixture.

Dermal Sensitization

Component data indicate the substance is sensitizing. Uncured ink may cause an allergic response in sensitized individuals.

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Carcinogenicity

Component Carcinogenicity

None of this product's components are listed by ACGIH, IARC, NTP, DFG or OSHA.

Mutagenic Data

No data available for the mixture.

Reproductive Effects Data

No data available for the mixture.

Tumorigenic Data

No data available for the mixture.

Additional Data

Uncured ink may polymerize and adhere to tissue.

Specific Target Organ Toxicity - Single Exposure

respiratory system

Specific Target Organ Toxicity - Repeated Exposure

May cause damage to organs through prolonged or repeated exposure

Aspiration Hazard

No data available for the mixture.

Section 12 - ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Persistence and Degradability

No data available.

Bioaccumulative Potential

No data available.

Mobility

No data available.

Other Ecological Information

No additional information is available.

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose in accordance with all applicable regulations.

Refer to manufacturer/supplier for information on recovery/recycling. Do not landfill. Avoid discharge into drains or surface water. See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations.

Component Waste Numbers

No EPA Waste Numbers are applicable for this product's components.

Section 14 - TRANSPORT INFORMATION

US DOT Information

Shipping Name: Environmentally hazardous substance, liquid, n.o.s. (Contains: exo-1,7,7 - trimethylbicyclo (2.2.1) hept - 2 - yl acrylate)

UN/NA #: UN3082 **Hazard Class:** 9 **Packing Group:** III

Required Label(s): 9

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IMDG Information

Shipping Name: Environmentally hazardous substance, liquid, n.o.s. (Contains: exo-1,7,7 - trimethylbicyclo (2.2.1) hept - 2 - yl acrylate)
UN #: UN3082 **Hazard Class:** 9 **Packing Group:** III
Required Label(s): 9

Section 15 - REGULATORY INFORMATION

Component Analysis

U.S. Federal Regulations

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR 370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

Acrylic monomer (5117-12-4)

TSCA 12b: Section 5, 1 % de minimus concentration EPA: P-95-0169

SARA 311/312 Hazardous Categories

Acute Health: Yes **Chronic Health:** Yes **Fire:** No **Pressure:** No **Reactive:** No

U.S. State Regulations

None of this product's components are listed on the state lists from CA, MA, MN, NJ or PA.
Not regulated under California Proposition 65

Canada Regulations

This product has been classified in accordance with the criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.

WHMIS CLASSIFICATION: D2A, D2B.

Canadian WHMIS Ingredient Disclosure List (IDL)

No components are listed in the WHMIS IDL.

Component Analysis

| Component | CAS | TSCA | DSL | NDSL |
|---|------------|------|-----|------|
| exo-1,7,7 - trimethylbicyclo (2.2.1) hept - 2 - yl acrylate | 5888-33-5 | Yes | Yes | No |
| Acrylic monomer | -- | Yes | No | Yes |
| Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, 2-propenoate | -- | Yes | Yes | No |
| Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)- | -- | Yes | Yes | No |
| Acrylic acid ester | 52408-84-1 | Yes | Yes | No |

Section 16 - OTHER INFORMATION

Summary of Changes

New SDS: 1.000

NFPA Ratings: Health: 2 Fire: 1 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; DSL - Domestic Substances List; EINECS - European Inventory of Existing Commercial Chemical Substances; ELN (ELINCS) - European List of Notified Chemical Substances; IARC - International Agency for Research on Cancer; IMDG - International Maritime Dangerous

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Goods; Kow - Octanol/water partition coefficient; LEL - Lower Explosive Limit; NFPA - National Fire Protection Agency; NTP - National Toxicology Program; OSHA - Occupational Safety and Health Administration; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TWA - Time Weighted Average; UEL - Upper Explosive Limit

Other Information

The information in this safety data sheet is based on data and samples provided to a third party SDS author. The sheet was written to the best of our ability and according to the state of knowledge at that time. The safety data sheet only constitutes a guideline for the safe handling, use, consumption, storage, transport and disposal of the substances/preparations/mixtures mentioned in this safety data sheet. New safety data sheets are written from time to time. Only the most recent versions may be used. Unless indicated otherwise word for word on the safety data sheet, the information does not apply to substances/preparations/mixtures in purer form, mixed with other substances or in processes. The safety data sheet offers no quality specification for the substances/preparations/mixtures in question.

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