

Issuing Date 07-Apr-2016

Revision Date 07-Apr-2016

STRATASYS REVISION: A

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**Product identifier****Product Name** DIGITAL ABS RGD531**Other means of identification****Product Code(s)** SDS-06152**UN/ID no.** UN3082**Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** Printing inks

Uses advised against This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited

Details of the supplier of the safety data sheet**Manufacturer Address**

9600 West 76th Street Suite #108, Eden Prairie, MN 55344

Emergency telephone number**Company Phone Number** +49 722 97 77 20

Emergency Telephone

- +49 722 97772280 - Europe - Multi lingual response
- +49 722 97772281 - Global – English Language response
- +1 978 495 5580 - USA – Multi-lingual response
- +85 2 975 70887 - Asia Pacific - Multi lingual response
- +61 2 8011 4763 - Australia - Multi lingual response
- +86 15626070595 - China - Chinese response

2. HAZARDS IDENTIFICATION**Classification**

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1B
Carcinogenicity	Category 2
Reproductive toxicity	Category 2

Specific target organ toxicity (repeated exposure)

Category 2

Label elements**Danger****Hazard statements**

Harmful if swallowed
 Causes skin irritation
 Causes serious eye damage
 May cause an allergic skin reaction
 Suspected of causing cancer
 Suspected of damaging fertility or the unborn child
 May cause damage to organs through prolonged or repeated exposure



The product contains no substances which at their given concentration, are considered to be hazardous to health.

Appearance No information available**Physical state** liquid**Odor** Characteristic**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Wear protective gloves/protective clothing/eye protection/face protection
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Contaminated work clothing must not be allowed out of the workplace
 Do not breathe dust/fume/gas/mist/vapors/spray

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor
 IF ON SKIN: Wash with plenty of water and soap
 Take off contaminated clothing and wash it before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

May be harmful in contact with skin Toxic to aquatic life with long lasting effects Toxic to aquatic life

Unknown acute toxicity

26.125 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Proprietary
TRICYCLODECANE DIMETHANOL DIACRYLATE	42594-17-2	20 - 30	*
Proprietary	Proprietary	20 - 30	*
Proprietary	Proprietary	10 - 20	*
Proprietary	Proprietary	10 - 20	*
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	5888-33-5	5 - 10	*
ISOBORNYL METHACRYLATE	7534-94-3	5 - 10	*
Tripropylene glycol diacrylate	42978-66-5	1 - 5	*
Proprietary	Proprietary	1 - 5	*
Titanium dioxide	13463-67-7	0.1 - 1	*
Proprietary	Proprietary	0.1 - 1	*
Proprietary	Proprietary	<0.1	*
Proprietary	Proprietary	<0.1	*
Proprietary	Proprietary	<0.1	*
2-methoxy-1-methylethyl acetate	108-65-6	<0.1	*
phosphoric acid	7664-38-2	<0.1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Itching. Rashes. Hives.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other Information Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Take off contaminated clothing and wash before reuse. Remove contaminated clothing and shoes.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Titanium dioxide 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ total dust	IDLH: 5000 mg/m ³
phosphoric acid 7664-38-2	STEL: 3 mg/m ³ TWA: 1 mg/m ³	TWA: 1 mg/m ³ (vacated) TWA: 1 mg/m ³ (vacated) STEL: 3 mg/m ³	IDLH: 1000 mg/m ³ TWA: 1 mg/m ³ STEL: 3 mg/m ³

Appropriate engineering controls

Engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles.

Hand Protection

Wear suitable gloves. Impervious gloves.

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations

Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid
Appearance	No information available
Odor	Characteristic
Color	white
Odor threshold	No information available

Property

Values

Remarks • Method

pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	> 100 °C / 212 °F	
Evaporation rate	No data available	None known

Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidizing properties	No information available	
Other Information		
Softening point	No information available	
Molecular weight	No information available	
VOC Content (%)	No information available	
Liquid Density	No information available	
Bulk density	No information available	

10. STABILITY AND REACTIVITY

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	Thermal Decomposition Products. Combustion: oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Severely irritating to eyes. Causes serious eye damage. May cause burns. May cause irreversible damage to eyes. (based on components).
Skin contact	Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

Information on toxicological effects

Symptoms Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Numerical measures of toxicity**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 1,154.00 mg/kg
 ATEmix (dermal) 2,292.00 mg/kg
 ATEmix (inhalation-dust/mist) 15.38 mg/l

Unknown acute toxicity 26.125 % of the mixture consists of ingredient(s) of unknown toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
TRICYCLODECANE DIMETHANOL DIACRYLATE 42594-17-2	2.000 mg/kg (Rat) (Method: OECD Test Guideline 423)	2.000 mg/kg (Rat)(Method: OECD Test Guideline 402)	-
Proprietary	588 mg/kg (rat)	> 2000 mg/kg (rat)	5.28 mg/l (rat)
Exo-1,7,7-trimethylbicyclo[2.2.1] hept-2-yl acrylate 5888-33-5	= 4890 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
ISOBORNYL METHACRYLATE 7534-94-3	> 2000 mg/kg (rat)	-	-
Tripropylene glycol diacrylate 42978-66-5	= 6200 mg/kg (Rat)	> 2 g/kg (Rabbit)	-
Proprietary	> 5,000 mg/kg (Rat) (OECD Guideline 401)	> 2,000 mg/kg (Rat) (OECD Guideline 402)	-
Titanium dioxide 13463-67-7	> 10000 mg/kg (Rat)	-	-
Proprietary	= 8400 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 3400 ppm (Rat) 4 h
2-methoxy-1-methylethyl acetate 108-65-6	= 8532 mg/kg (Rat)	> 5 g/kg (Rabbit)	-
phosphoric acid 7664-38-2	= 1530 mg/kg (Rat)	= 2740 mg/kg (Rabbit)	> 850 mg/m ³ (Rat) 1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

Respiratory or skin sensitization May cause sensitization by skin contact.

Germ cell mutagenicity No information available.

Carcinogenicity Classification based on data available for ingredients. Contains a known or suspected carcinogen.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Titanium dioxide 13463-67-7	-	Group 2B	-	X

Reproductive toxicity	Classification based on data available for ingredients. Contains a known or suspected reproductive toxin. The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as reproductive toxins.
STOT - single exposure	No information available.
STOT - repeated exposure	Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
TRICYCLODECANE DIMETHANOL DIACRYLATE 42594-17-2	(Pseudokirchneriella subcapitata) : 1,6 mg/l (Method: OECD Test Guideline 201)	(Fish) : 4,95 mg/l	-	(Daphnia magna Straus) : 2,36 mg/l (Method: OECD Test Guideline 202)
Proprietary	120 mg/l (algae)	-	-	120 mg/kg (daphnia)
Exo-1,7,7-trimethylbicyclo [2.2.1]hept-2-yl acrylate 5888-33-5	1.98 mg/l Fresh water	0.704 mg/l Fresh water	-	0.524 mg/l Fresh water
ISOBORNYL METHACRYLATE 7534-94-3	2.28 mg/l	1.79 mg/l Zebra Fish	-	2.57 mg/l Water Flea
Tripropylene glycol diacrylate 42978-66-5	28: 72 h Desmodesmus subspicatus mg/L EC50	4.5 - 10: 96 h Leuciscus idus mg/L LC50	-	88.7: 48 h Daphnia magna mg/L EC50
Proprietary	> 2.01 mg/l (growth rate), Pseudokirchneriella subcapitata (OECD Guideline 201, static)	6.53 mg/l, Oryzias latipes (JIS K 0102-71, semistatic)	-	3.53 mg/l, Daphnia magna (OECD Guideline 202, part 1, static)
Proprietary	-	9.22: 96 h Oncorhynchus mykiss mg/L LC50	-	6.14: 48 h Daphnia magna mg/L EC50
2-methoxy-1-methylethyl acetate 108-65-6	-	161: 96 h Pimephales promelas mg/L LC50 static	-	500: 48 h Daphnia magna mg/L EC50
phosphoric acid 7664-38-2	-	3 - 3.5: 96 h Gambusia affinis mg/L LC50	-	4.6: 12 h Daphnia magna mg/L EC50

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Tripropylene glycol diacrylate 42978-66-5	2.77
2-methoxy-1-methylethyl acetate 108-65-6	0.43

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

Chemical name	California Hazardous Waste Status
phosphoric acid 7664-38-2	Corrosive

14. TRANSPORT INFORMATION

Additional Info	The environmentally hazardous substance mark is not required when transported in sizes of ≤5L or ≤5kg The marine pollutant mark is not required when transported in sizes of ≤5L or ≤5kg
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DOT

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Special Provisions	8, 146, 173, 335, IB3, T4, TP1, TP29
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tripropylene glycol diacrylate), 9, III
Emergency Response Guide Number	171

TDG

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tripropylene glycol diacrylate), 9, III

MEX

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Special Provisions	274, 331, 335
Packing Group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III

ICAO (air)

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Special Provisions	A97, A158, A197
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tripropylene glycol diacrylate), 9, III

IATA

UN/ID no.	UN3082
Hazard Class	9
Packing Group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tripropylene glycol diacrylate), 9, III

IMDG

UN/ID no.	UN3082
Hazard Class	9
Packing Group	III
EmS-No.	F-A, S-F
Special Provisions	274, 335
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tripropylene glycol diacrylate), 9, III

RID

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Classification code	M6
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
Labels	9

ADR

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Classification code	M6
Tunnel restriction code	(E)
Special Provisions	274, 335, 601, 375
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tripropylene glycol diacrylate), 9, III
Labels	9

ADN

Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Classification code	M6
Special Provisions	274, 335, 375, 601
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
Hazard label(s)	9
Limited quantity (LQ)	5 L

**15. REGULATORY INFORMATION****International Inventories**

TSCA	Does not comply
DSL/NDL	Does not comply
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Does not comply
KECL	Does not comply
PICCS	Does not comply
AICS	Does not comply

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
phosphoric acid 7664-38-2	5000 lb	-	-	X

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

Chemical name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
phosphoric acid 7664-38-2	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
Titanium dioxide - 13463-67-7	Carcinogen

U.S. State Right-to-Know Regulations**US State Regulations**

This product does not contain any substances regulated by state right-to-know regulations

U.S. EPA Label Information**EPA Pesticide Registration Number** Not applicable**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<u>NFPA</u>	Health hazards 3	Flammability 1	Instability 0	Physical and chemical properties -
<u>HMIS</u>	Health hazards 3 *	Flammability 1	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

Revision Date 07-Apr-2016**Revision Note** No information available.**Disclaimer**

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End of Safety Data Sheet