



OXYGEN (19.5-23.5%) in ARGON, HELIUM, or NITROGEN

Safety Data Sheet

1. IDENTIFICATION

Product identifier

Product Name OXYGEN (19.5-23.5%) in ARGON, HELIUM, or NITROGEN

Other means of identification

Safety data sheet number LIND-M0149
UN/ID no. UN1956
Trade name Heliox 20/80

Recommended use of the chemical and restrictions on use

Recommended Use Industrial and professional use.
Uses advised against Consumer use

Details of the supplier of the safety data sheet

Linde Gas North America LLC - Linde Merchant Production Inc. - Linde LLC
575 Mountain Ave.
Murray Hill, NJ 07974
Phone: 908-464-8100
www.lindeus.com

Linde Gas Puerto Rico, Inc.
Road 869, Km 1.8
Barrio Palmas, Catano, PR 00962
Phone: 787-641-7445
www.pr.lindegas.com

Linde Canada Limited
5860 Chedworth Way
Mississauga, Ontario L5R 0A2
Phone: 905-501-1700
www.lindecana.com

* May include subsidiaries or affiliate companies/divisions.

For additional product information contact your local customer service.

Emergency telephone number

Company Phone Number +1 800-232-4726 (Linde National Operations Center, US) 905-501-0802 (Canada)
CHEMTREC: 1-800-424-9300 (North America) +1-703-527-3887 (International)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Gases under pressure

Compressed gas

Label elements



Signal word

Warning

Hazard Statements

Contains gas under pressure; may explode if heated

Precautionary Statements - Prevention

Do not handle until all safety precautions have been read and understood

Use a backflow preventive device in piping

Use only equipment of compatible materials of construction and rated for cylinder pressure

Close valve after each use and when empty

Precautionary Statements - Response

Precautionary Statements - Storage

Protect from sunlight when ambient temperature exceeds 52°C/125°F

Hazards not otherwise classified (HNOC)

Supports combustion

Other Information

Regarding Oxygen and Helium mixtures: Linde makes no recommendations or suggestions as to the depth of sea water in which these mixtures should be used; it merely warrants that it has used its best efforts to prepare the mixture of oxygen in helium as it is described on the label. DO NOT USE THE PRODUCT IF THE COMPONENT CONCENTRATION DATA ARE NOT CLEARLY LEGIBLE ON THE LABEL.

Do not use as a breathing source unless mixture is specified as a DIVING GAS MIXTURE and can be verified by container labeling as a breathing source.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Volume %	Chemical Formula
Nitrogen	7727-37-9	0-76.5	N ₂
Helium	7440-59-7	0-76.5	He
Argon	7440-37-1	0-76.5	Ar

Oxygen	7782-44-7	19.5-23.5	O ₂
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Composition covers range of mixtures that fall within the same hazard classifications.

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Move victim to fresh air. Get medical attention immediately if symptoms occur.
Skin contact	None under normal use. Get medical attention if symptoms occur.
Eye contact	None under normal use. Get medical attention if symptoms occur.
Ingestion	Not an expected route of exposure.
Self-protection of the first aider	RESCUE PERSONNEL SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific extinguishing methods

Continue to cool fire exposed cylinders until flames are extinguished. Damaged cylinders should be handled only by specialists.

Specific hazards arising from the chemical

Non-flammable gas. Supports combustion. Cylinders may rupture under extreme heat.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Contents under pressure.
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Environmental precautions

Environmental precautions	No special environmental precautions required.
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Methods and material for containment and cleaning up

Methods for containment	Stop the flow of gas or remove cylinder to outdoor location if this can be done without risk. If leak is in container or container valve, contact the appropriate emergency telephone number in Section 1 or call your closest Linde location.
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Methods for cleaning up

Return cylinder to Linde or an authorized distributor.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Protect cylinders from physical damage; do not drag, roll, slide or drop. When moving cylinders, even for short distance, use a cart designed to transport cylinders. Never attempt to lift a cylinder by its valve protection cap. Never insert an object (e.g. wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing leak to occur. Use an adjustable strap wrench to remove over-tight or rusted caps. Use only with adequate ventilation. Use a backflow preventive device in piping. Use only with equipment rated for cylinder pressure. Close valve after each use and when empty. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Ensure the complete gas system has been checked for leaks before use.

Never put cylinders into trunks of cars or unventilated areas of passenger vehicles. Never attempt to refill a compressed gas cylinder without the owner's written consent. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit.

Only experienced and properly instructed persons should handle gases under pressure. Always store and handle compressed gas cylinders in accordance with Compressed Gas Association, pamphlet CGA-P1, Safe Handling of Compressed Gases in Containers.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Store in cool, dry, well-ventilated area of non-combustible construction away from heavily trafficked areas and emergency exits. Keep at temperatures below 52°C / 125°F. Cylinders should be stored upright with valve protection cap in place and firmly secured to prevent falling. Full and empty cylinders should be segregated. Use a "first in-first out" inventory system to prevent full cylinders from being stored for excessive periods of time. Stored containers should be periodically checked for general condition and leakage.

Incompatible materials

None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls

Systems under pressure should be regularly checked for leakages.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin and body protection

Work gloves and safety shoes are recommended when handling cylinders.

Respiratory protection

No special protective equipment required.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Compressed gas
Appearance	Colorless.
Odor	Odorless.
Odor threshold	No information available
pH	No data available
Melting point	No data available
Evaporation rate	Not applicable
Lower flammability limit:	Not applicable
Upper flammability limit:	Not applicable
Flash point	Not applicable
Autoignition temperature	No data available
Decomposition temperature	No data available
Partition coefficient	No data available
Kinematic viscosity	Not applicable

Chemical Name	Molecular weight	Boiling point	Vapor Pressure	Vapor density (air =1)	Gas Density kg/m ³ @20°C	Critical Temperature
Argon	39.95	-185.9 °C	Above critical temperature	1.38	1.65	-122.3 °C
Helium	4.00	-268.9 °C	Above critical temperature	0.138	0.165	-267.9 °C
Nitrogen	28.01	-196 °C	Above critical temperature	0.97	1.153	-146.9 °C
Oxygen	31.99	-182.9 °C	Above critical temperature	1.11	1.331	-118.6 °C

10. STABILITY AND REACTIVITYReactivity

Not reactive under normal conditions

Chemical stability

Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

None under recommended storage and handling conditions (see Section 7).

Incompatible materials

None known.

Hazardous Decomposition Products

None known.

11. TOXICOLOGICAL INFORMATIONInformation on likely routes of exposure

Inhalation	No data available.
Skin contact	No data available.
Eye contact	No data available.
Ingestion	Not an expected route of exposure.

Information on toxicological effects

Symptoms	No information available.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation	Not classified.
Sensitization	Not classified.
Germ cell mutagenicity	Not classified.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens listed by OSHA, IARC or NTP.
Reproductive toxicity	Not classified.
STOT - single exposure	Not classified.
STOT - repeated exposure	Not classified.
Chronic toxicity	None known.
Aspiration hazard	Not applicable.

Numerical measures of toxicity

Product Information	
Oral LD50	No information available
Dermal LD50	No information available
Inhalation LC50	No information available

12. ECOLOGICAL INFORMATION

Ecotoxicity
No known acute aquatic toxicity.

Persistence and degradability
Not applicable.

Bioaccumulation
No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Do not attempt to dispose of residual waste or unused quantities. Return in the shipping container PROPERLY LABELED WITH ANY VALVE OUTLET PLUGS OR CAPS SECURED AND VALVE PROTECTION CAP IN PLACE to Linde for proper disposal.
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14. TRANSPORT INFORMATION

Note: The technical names of components listed as part of shipping description will depend on specific mixture composition and/or balance gas.

DOT

UN/ID no.	UN1956
Proper shipping name	Compressed gas, n.o.s.
Hazard Class	2.2
Description	UN1956, Compressed gas, n.o.s.(Oxygen, XXXXX), 2.2
Emergency Response Guide Number	126

TDG

UN/ID no.	UN1956
Proper shipping name	Compressed gas, n.o.s.
Hazard Class	2.2
Description	UN1956, Compressed gas, n.o.s.(Oxygen, XXXXX), 2.2

MEX

UN/ID no.	UN1956
Proper shipping name	Compressed gas, n.o.s.
Hazard Class	2.2
Description	UN1956, Compressed gas, n.o.s.(Oxygen, XXXXX), 2.2

IATA

UN/ID no.	UN1956
Proper shipping name	Compressed gas, n.o.s.
Hazard Class	2.2
ERG Code	2L
Description	UN1956, Compressed gas, n.o.s.(Oxygen, XXXXX), 2.2

IMDG

UN/ID no.	UN1956
Proper shipping name	Compressed gas, n.o.s.
Hazard Class	2.2
EmS-No.	F-C, S-V
Special Provisions	274
Description	UN1956, Compressed gas, n.o.s. (Oxygen, XXXXX), 2.2

ADR

UN/ID no.	UN1956
Proper shipping name	Compressed gas, n.o.s.
Hazard Class	2.2
Classification code	1A
Tunnel restriction code	(E)
Special Provisions	274, 655
Description	UN1956, Compressed gas, n.o.s.(Oxygen, XXXXX), 2.2, (E)

15. REGULATORY INFORMATIONInternational Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

US Federal RegulationsSARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals

which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	No
Chronic Health Hazard	No
Fire Hazard	No
Sudden release of pressure hazard	Yes
Reactive Hazard	No

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Risk and Process Safety Management Programs

This material, as supplied, does not contain any regulated substances with specified thresholds under 40 CFR Part 68. This product does not contain any substances regulated as Highly Hazardous Chemicals pursuant to the 29 CFR Part 1910.110.

US State RegulationsCalifornia Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Argon 7440-37-1	X	X	X
Helium 7440-59-7	X	X	X
Nitrogen 7727-37-9	X	X	X
Oxygen 7782-44-7	X	X	X

16. OTHER INFORMATIONNFPA

Health hazards 0

Flammability 0

Instability 0

Physical and Chemical
Properties -

Note: Ratings were assigned in accordance with Compressed Gas Association (CGA) guidelines as published in CGA Pamphlet P-19-2009, CGA Recommended Hazard Ratings for Compressed Gases, 3rd Edition.

Issue Date	14-May-2015
Revision Date	01-May-2015
Revision Note	Initial Release

General Disclaimer

For terms and conditions, including limitation of liability, please refer to the purchase agreement in effect between Linde LLC, Linde Merchant Production, Inc. or Linde Gas North America LLC (or any of their affiliates and subsidiaries) and the purchaser.

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End of Safety Data Sheet