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STRATASYS REVISION: A

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**Product identifier****Product Name** TANGOBLACK PLUS FLX980**Other means of identification****Product Code(s)** SDS-06133**UN/ID no.** UN3082**Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** Printing inks

Uses advised against This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited

Details of the supplier of the safety data sheet**Manufacturer Address**

9600 West 76th Street Suite #108, Eden Prairie, MN 55344

Emergency telephone number**Company Phone Number** +49 722 97 77 20

Emergency Telephone

- +49 722 97772280 - Europe - Multi lingual response
- +49 722 97772281 - Global – English Language response
- +1 978 495 5580 - USA – Multi-lingual response
- +85 2 975 70887 - Asia Pacific - Multi lingual response
- +61 2 8011 4763 - Australia - Multi lingual response
- +86 15626070595 - China - Chinese response

2. HAZARDS IDENTIFICATION**Classification**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

Label elements

Warning**Hazard statements**

Causes skin irritation

Causes serious eye irritation

May cause an allergic skin reaction

**Appearance** Ink cartridge**Physical state** liquid**Odor** Characteristic**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling

Avoid breathing dust/fume/gas/mist/vapors/spray

Contaminated work clothing must not be allowed out of the workplace

Wear protective gloves/eye protection/face protection

Precautionary Statements - Response

Specific treatment (see .? on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

IF ON SKIN: Wash with plenty of water and soap

Take off contaminated clothing and wash it before reuse

If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

May be harmful if swallowed May be harmful in contact with skin Toxic to aquatic life with long lasting effects Toxic to aquatic life

Unknown acute toxicity

75.86 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Proprietary
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	5888-33-5	10 - 20	*
Proprietary	Proprietary	1 - 5	*
Proprietary	Proprietary	0.1 - 1	*
Proprietary	Proprietary	0.1 - 1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. Do not rub affected area.
Skin contact	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	CAUTION: Use of water spray when fighting fire may be inefficient.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other Information Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). If splashes are likely to occur, wear safety glasses with side-shields.

Hand Protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
General hygiene considerations	Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid
Appearance	Ink cartridge
Odor	Characteristic
Color	black
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	> 100 °C / 212 °F	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	Thermal Decomposition Products. Combustion: oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Irritating to eyes. (based on components). Causes serious eye irritation.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Information on toxicological effects

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	4,400.00 mg/kg
ATEmix (dermal)	3,487.00 mg/kg

Unknown acute toxicity 75.86 % of the mixture consists of ingredient(s) of unknown toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate 5888-33-5	= 4890 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
Proprietary	rat (oral): > 2,500 mg/kg (OECD Guideline 423)	> 5,000 mg/kg (OECD Guideline 402)	> 1 mg/l 4 h (OECD Guideline 403)

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Irritating to skin.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Irritating to eyes.
Respiratory or skin sensitization	May cause sensitization by skin contact.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Exo-1,7,7-trimethylbicyclo [2.2.1]hept-2-yl acrylate 5888-33-5	1.98 mg/l Fresh water	0.704 mg/l Fresh water	-	0.524 mg/l Fresh water
Proprietary	14.4 mg/l (growth rate), Desmodesmus subspicatus (OECD Guideline 201, static)	24 mg/l, Brachydanio rerio (Directive 92/69/EEC, C.1, static)	-	53.9 mg/l, Daphnia magna (OECD Guideline 202, part 1, semistatic)

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

US EPA Waste Number U239

14. TRANSPORT INFORMATION

Additional Info The environmentally hazardous substance mark is not required when transported in sizes of ≤5L or ≤5kg The marine pollutant mark is not required when transported in sizes of ≤5L or ≤5kg

DOT

UN/ID no. UN3082
 Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
 Hazard Class 9
 Packing Group III
 Special Provisions 8, 146, 173, 335, IB3, T4, TP1, TP29
 Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
 Emergency Response Guide Number 171

TDG

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III

MEX

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Special Provisions	274, 331, 335
Packing Group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III

ICAO (air)

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Special Provisions	A97, A158, A197
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III

IATA

UN/ID no.	UN3082
Hazard Class	9
Packing Group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III

IMDG

UN/ID no.	UN3082
Hazard Class	9
Packing Group	III
EmS-No.	F-A, S-F
Special Provisions	274, 335
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III

RID

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Classification code	M6
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
Labels	9

ADR

UN/ID no.	UN3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Classification code	M6
Tunnel restriction code	(E)
Special Provisions	274, 335, 601, 375
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
Labels	9

ADN

Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class	9
Packing Group	III
Classification code	M6
Special Provisions	274, 335, 375, 601
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
Hazard label(s)	9
Limited quantity (LQ)	5 L



15. REGULATORY INFORMATION

International Inventories

TSCA	Does not comply
DSL/NDL	Does not comply
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Does not comply
KECL	Does not comply
PICCS	Does not comply
AICS	Does not comply

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
ethylbenzene - 100-41-4	Carcinogen
Carbon mesoporous - 1333-86-4	Carcinogen

U.S. State Right-to-Know Regulations

US State Regulations This product does not contain any substances regulated by state right-to-know regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Xylene 1330-20-7	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 3	Flammability 1	Instability 0	Physical and chemical properties -
<u>HMIS</u>	Health hazards 3 *	Flammability 1	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	* = Chronic Health Hazard			

Revision Date 07-Apr-2016

Revision Note No information available.

Disclaimer

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End of Safety Data Sheet